



#### Vacuum Cups

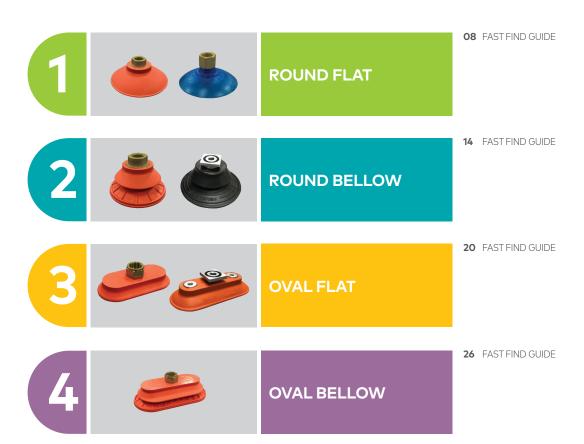
## Optimize sheet metal material transfer

https://materialhandling.norgren.com/en





#### **Contents**





#### **Breakthrough Engineering** for a Better World

Norgren is part of global engineering organisation IMI plc. IMI is at the forefront of delivering the solutions we need in a changing world and is focused on creating tremendous value by solving key industry problems in attractive markets and employing the best.

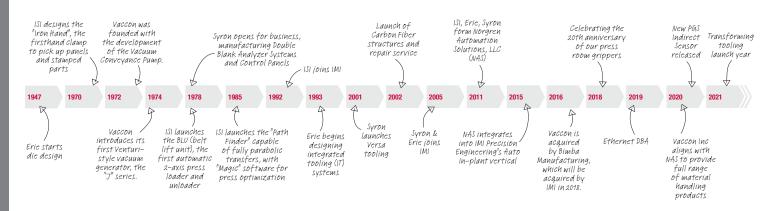
Norgren has a proud history of creating innovative engineering solutions in precise motion control and fluid technology, and we collaborate with our customers across more than 50 countries in critical areas such as Factory Automation, Material Handling, Rail, Energy, Process Control, Life Science and Commercial Vehicles.

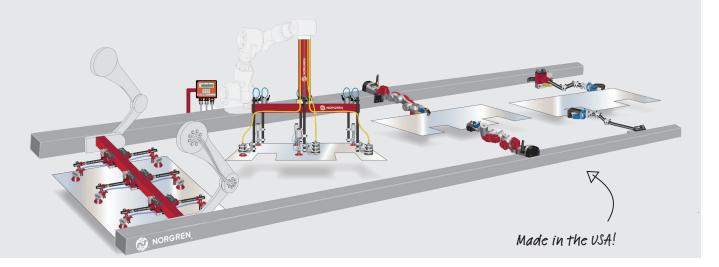
From improving speed, productivity, reliability and efficiency of equipment, to generating significant energy and cost savings, or lowering total cost of ownership across many industries, Norgren's highquality solutions are designed to help customers pursue progress, achieve new goals and overcome problems.

With market-leading industry expertise, we offer the capability, resources, engineering intelligence and global support infrastructure to tackle the largest project demands.

Our world-class portfolio of fluid and motion control products include Norgren, Bimba, Buschjost, FAS, Herion, Kloehn and Maxseal. Supplied either individually or combined into powerful customised solutions to meet customer needs.

#### Breakthrough engineering you can count on.





## How we deliver value to our customers

#### Partnerships & problem solving

We have a global team of key account managers and over 400 highly experienced engineers – many with in-depth expertise of key industry sectors.

We recruit and develop the industry's top talent, offering the best training and exposure to world-class products and technologies with some of the world's leading businesses. The deep and combined experience this gives us means we have the skills, confidence and know-how to get closer to our customers, enabling us to understand their exact challenges and resolve them precisely.

Because of this our problem-solving is more effective, our solutions more targeted, our partnerships more productive.

#### High performance products

Our world-class products improve performance and productivity.

We have global manufacturing capability and technical centres of excellence, each dedicated to developing and rigorously testing new high performance products to meet precise industry and application needs. Helping improve performance and reduce downtime and energy consumption on production lines across the world, our world-class portfolio includes IMI Norgren, IMI Buschjost, IMI FAS, IMI Herion and IMI Maxseal. Having proven their value over years, they stand amongst the most trusted names in fluid and motion control. We are continuously adding to this portfolio through a programme of innovation and new product development.

Because of this, we're able help our customers solve the world's greatest engineering challenges – reliably, safely and efficiently.

#### Reliability

We deliver and support our high quality products through our global service network.

We have world-class manufacturing and sales and service operations in 50 countries, supported by investment in robust project management systems and lean localised production. Together, with our integrated supply chain, and the speed of our Express service we have the systems, processes and support to deliver quality products and aftersales service precisely, reliably, in full and on time, anywhere.



We get closer to our customers to understand their exact challenges



### Our Global Reach

With established manufacturing facilities globally, we have the capability to cope with the most demanding of international projects. With a sales and service network in 50 countries, we have the reach and capability to ensure continuity of supply and local support where it is needed.

#### **Global Locations and Partners**

Norgren - Material Handling Locations

#### **USA**

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#### Canada

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Las Vegas, NV-

University Park, IL Q

vsa Vsa

Mexico

Queretaro, MX → 
 Q

#### South America

#### Sales & Service

 $\ensuremath{{\rm \P}}$  Norgren sales, manufacturing and technical centers

Norgren Material Handling locations

ᄙ Sao Paulo, BR ----- 🖓



#### China

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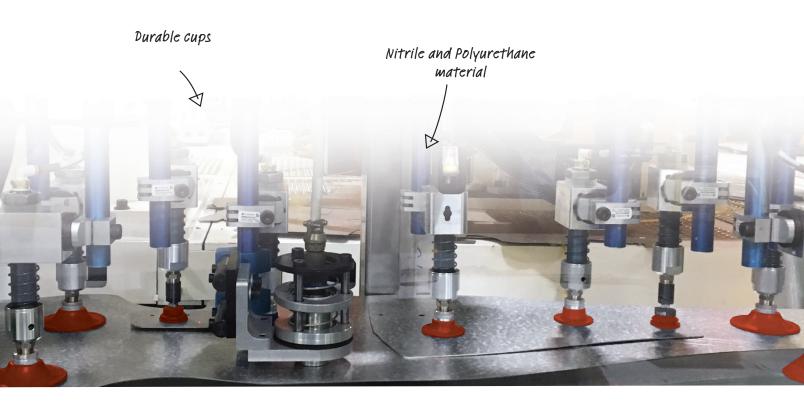
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## Round Flat





ROUND FLAT

#### **Fast Find Guide**

#### **Round Flat**







#### Nitrile Round Flat (NRF)

- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in both 45 and 60 durometer materials
- » Round cups are ideal for sheet metal with different thickness and shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Applicable for glass, plywood and other stamping materials

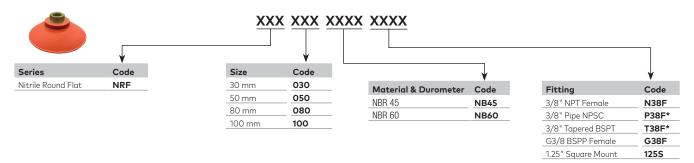


#### Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Nitrile	-20 ~ +110	-10 ~ +80	•	•	0

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#### Order information



#### **Technical parameters**

Size	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force N (oily surface)	Inner volume (cm³)	Minimum curve radius of cup (mm)	Recommended hose diameter (mm)	Weight (g)
NRF030	45	35	33	1.6	35	6	13
NRF050	112	90	86	7.5	70	8	24
NRF080	288	212	190	35	11	8	52
NRF100	445	322	308	60	141	8	68

Note: Vacuum level is -60kPa. The pull-out forces above are specified without any safety factors. The value changes based on different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

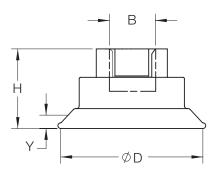
 $<sup>{}^*\</sup> Please\ contact\ factory\ at\ NASInside Sales@imi-precision.com\ or\ 1-800-272-4511\ for\ lead\ times\ on\ non-standard\ parts$ 



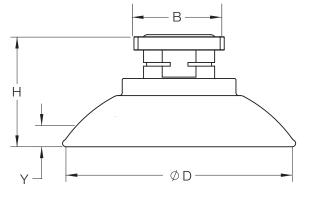
ROUND FLAT

#### **NITRILE SERIES**

#### Dimensions (mm)



Cup with Female Thread Fitting



Cup with Square Mount Fitting

#### **Technical parameters**

Norgren Part Number	Durometer Shore A XX	D Cup Diameter (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
NRF030NBXXG38F				33.5±1	3/8 BSPP Female
NRF030NBXXN38F	45/60	32	2.7	33.5±1	3/8 NPT Female
NRF030NBXX125S				38.2±1	Square Mount
NRF050NBXXG38F				28±1	3/8 BSPP Female
NRF050NBXXN38F	45/60	52	4.7	28±1	3/8 NPT Female
NRF050NBXX125S				32.7±1	Square Mount
NRF080NBXXG38F				34±1	3/8 BSPP Female
NRF080NBXXN38F	45/60	82	6.0	34±1	3/8 NPT Female
NRF080NBXX125S				38.7±1	Square Mount
NRF100NBXXG38F				36±1	3/8 BSPP Female
NRF100NBXXN38F	45/60	102	9.2	36±1	3/8 NPT Female
NRF100NBXX125S				40.7±1	Square Mount

 $<sup>{}^*\</sup> Please\ contact\ factory\ at\ NASInside Sales@imi-precision.com\ or\ 1-800-272-4511\ for\ lead\ times\ on\ non-standard\ parts$ 



#### **POLYURETHANE SERIES**



#### Polyurethane Round Flat (PRF)

- » Large stroke and great flexibility, easy to fit close to workpiece with various shapes
- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in prevent the oily metal sheets from slipping during the handling process
- » Modular structure design rated for quick evacuation and increasing strokes per minute
- » Polyurethane material available in 70 durometer, excellent wear resistance and oil resistance
- » Round cups are ideal for sheet metal with different thickness and shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Applicable for glass, plywood and other stamping materials











Surface

Metal

Lifetime

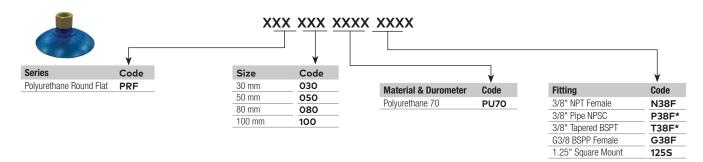
Surface

#### Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Polyurethane	-20 ~ +110	-10 ~ +80	•	•	•

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#### Order information



#### **Technical parameters**

Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force N (oily surface)	Inner volume (cm³)	Minimum curve radius of workplace (mm)	Recommended hose diameter (mm)	Weight (g)
PRF30	45	35	31	4.5	25	6	4
PRF50	112	67	58	18.6	35	8	10
PRF80	285	147	134	56	60	8	25
PRFI00	420	205	189	105	70	8	42

Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

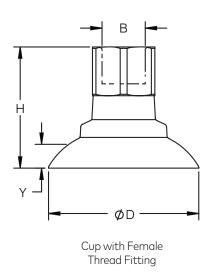
<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts

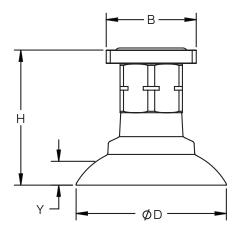


#### POLYURETHANE SERIES

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#### Dimensions (mm)





Cup with Square Mount Fitting

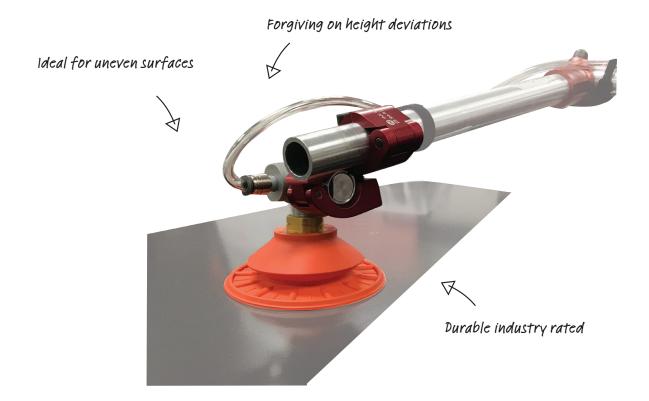
#### **Technical parameters**

Norgren Part Number	Durometer Shore A	D Cup Diameter (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
PRF030PU70G38F				34.5±1	3/8 BSPP Female
PRF030PU70N38F	70	34	4	34.5±1	3/8 NPT Female
PRF030PU70125S				39.2±1	Square Mount
PRF050PU70G38F				42±1	3/8 BSPP Female
PRF050PU70N38F	70	55	7.8	42±1	3/8 NPT Female
PRF050PU70125S				46.7±1	Square Mount
PRF080PU70G38F				47±1	3/8 BSPP Female
PRF080PU70N38F	70	85	13	47±1	3/8 NPT Female
PRF080PU70125S				51.7±1	Square Mount
PRF100PU70G38F				54±1	3/8 BSPP Female
PRF100PU70N38F	70	105.5	15.5	54±1	3/8 NPT Female
PRF100PU70125S				58.7±1	Square Mount

<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts



## Round Bellow



#### **Fast Find Guide**

#### **Round Bellow**







#### **Nitrile Round Bellow (NRB)**

- » Large stroke and great flexibility, easy to fit close to workpiece with various shapes
- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in 60 durometer material
- » Ideal for sheet metal with different thickness and shapes
- » Round 1.5 Bellows cups are ideal for workpieces with uneven shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Ideal for parts with uneven surface
- » Applicable for glass, plywood and other stamping materials



Resistance



Surface





Lifetime



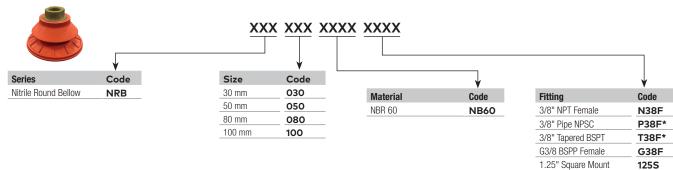
Surface

Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Nitrile	-20 ~ +110	-10 ~ +80	•	•	0

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#### Order information



#### **Technical parameters**

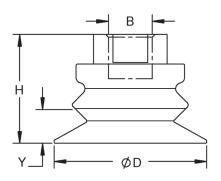
Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force (N) (oily surface)	Inner volume (cm³)	Minimum curve radius of workplace (mm)	Recommended hose diameter (mm)	Weight (g)
NRB030	35	28	12	6.3	35	6	14
NRB050	85	58	55	11.2	45	8	25
NRB080	236	141	136	57	70	8	61
NRB100	371	228	221	92	95	8	92

Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

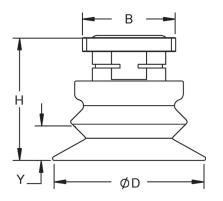
<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts



#### Dimensions (mm)



Cup with Female Thread Fitting



Cup with Square Mount Fitting

#### **Technical parameters**

Norgren Part Number	Durometer Shore A	D Cup Diameter (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type	
NRB030NB60G38F				42.0±1	3/8 BSPP Female	
NRB030NB60N38F	60	32	9.5	42.0±1	3/8 NPT Female	
NRB030NB60125S				46.7±1	Square Mount	
NRB050NB60G38F				36±1	3/8 BSPP Female	
NRB050NB60N38F	60	52	11.5	36±1	3/8 NPT Female	
NRB050NB60125S				40.7±1	Square Mount	
NRB080NB60G38F				49.5±1.5	3/8 BSPP Female	
NRB080NB60N38F	60	82	22.5	49.5±1.5	3/8 NPT Female	
NRB080NB60125S				54.2±1.5	Square Mount	
NRB100NB60G38F				55±1.5	3/8 BSPP Female	
NRB100NB60N38F	60	103	25	55±1.5	3/8 NPT Female	
NRB100NB60125S				59.7±1.5	Square Mount	

Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece.

 $<sup>{}^*\</sup> Please\ contact\ factory\ at\ NASInside Sales@imi-precision.com\ or\ 1-800-272-4511\ for\ lead\ times\ on\ non-standard\ parts$ 



#### **URETHANE SERIES**



#### **Urethane Round Bellow (CVC)**

- » Urethane material is a unique offering ideal for long run parts
- » Large inner support structure to protect the sheet metal from deformation and damage

during handling process

- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in 45 durometer material
- » Round 1.5 Bellows cups are ideal for workpieces with uneven surface

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Ideal for parts with uneven surface
- » Applicable for glass, plywood and other stamping materials





Surface



Metal







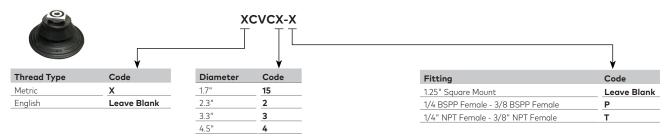
Surface

Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Urethane	-20 - +110	-10 ~ +80	•	•	0

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#### Order information



#### **Technical parameters**

Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force (N) (oily surface)	Inner volume (cm³)	Minimum curve radius of workplace (mm)	Recommended hose diameter (mm)	Weight (g)
CVC15	40	36	31	11	40	6	26
CVC2	49	76	62	28	45	8	30
CVC3	98	151	125	45	65	8	66
CVC4	156	271	254	111	95	8	130

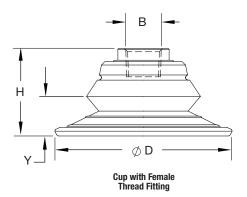
Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

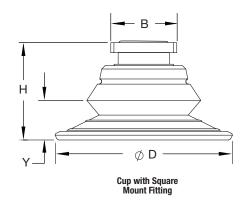


#### **URETHANE SERIES**

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#### Dimensions (mm)





#### **Technical parameters**

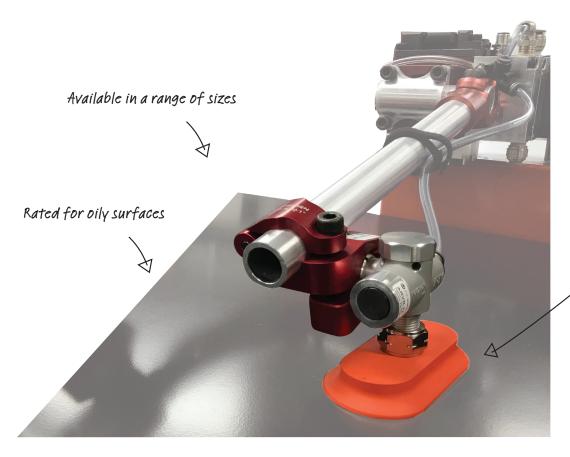
Norgren Part Number	Durometer Shore A	D Cup Diameter (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
XCVC15-P				29±1	1/4 BSPP Female
CVC15	45	43	19	35±1	Square Mount
CVC15-T	_			29±1	1/4 NPT Female
XCVC2-P				37.5±1	3/8 BSPP Female
CVC2	- 45	59	21	42±1	Square Mount
CVC2-T	_			37.5±1	3/8 NPT Female
XCVC3-P				42±1	3/8 BSPP Female
CVC3	- 45	85	23	47±1	Square Mount
CVC3-T	_			42±1	3/8 NPT Female
XCVC4-P				51.7±1	3/8 BSPP Female
CVC4	- 45	114	26	56±1	Square Mount
CVC4-T	_			51.7±1	3/8 NPT Female

Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece.

 $<sup>{}^*\</sup> Please\ contact\ factory\ at\ NASInside Sales@imi-precision.com\ or\ 1-800-272-4511\ for\ lead\ times\ on\ non-standard\ parts$ 



# Oval Flat



Rectangular cups for wide material shapes

#### **Fast Find Guide**

#### **Oval Flat**







#### Nitrile Oval Flat (NOF)

- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in both 45 and 60 durometer material
- » Oval cups are ideal for sheet metal with different thickness and rectangular shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Applicable for glass, plywood and other stamping materials

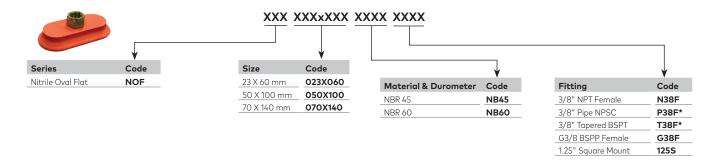


#### Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Nitrile	-20 ~ +110	-10 - +80	•	•	0

•: Excellent O: Meets Industry Requirements

#### Order information



#### **Technical parameters**

Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force N (oily surface)	Inner volume (cm³)	Minimum curve radius of work- place (mm)	Recommended hose diameter (mm)	Weight (g)
NOF023X060	57	37	33	3	72	4	29
NOF050X100	217	181	121	20	80	6	56
NOF070X140	445	344	230	52	95	8	77

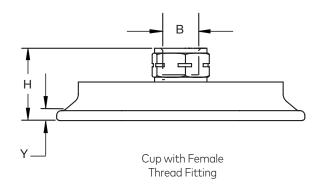
Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

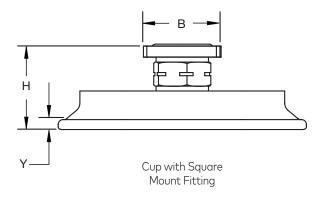
<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts

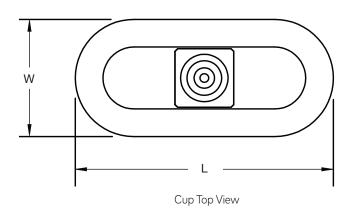




#### Dimensions (mm)







#### **Technical parameters**

Norgren Part Number	Durometer Shore A XX	W Cup Width (mm)	L Cup Width (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
NOF023X060NBXXG38F					26±1	3/8 BSPP Female
NOF023X060NBXXN38F	45/60	23	62	3.0	26±1	3/8 NPT Female
NOF023X060NBXX125S	_				30.7±1	Square Mount
NOF050X100NBXXG38F					30±1	3/8 BSPP Female
NOF050X100NBXXN38F	45/60	49	102	4.7	30±1	3/8 NPT Female
NOF050X100NBXX125S	_				34.7±1	Square Mount
NOF070X140NBXXG38F					33±1	3/8 BSPP Female
NOF070X140NBXXN38F	45/60	67	141	6.0	33±1	3/8 NPT Female
NOF070X140NBXX125S					37.7±1	Square Mount

 $<sup>{}^*\</sup> Please\ contact\ factory\ at\ NASInside Sales@imi-precision.com\ or\ 1-800-272-4511\ for\ lead\ times\ on\ non-standard\ parts$ 



#### **URETHANE SERIES**



- » Urethane Oval Flat (OVC)
- » Urethane material is a unique offering ideal for long run parts
- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in 35 durometer material
- » Oval cups are ideal for sheet metal with different thickness and rectangular shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Ideal for parts with uneven surface
- » Applicable for glass, plywood and other stamping materials

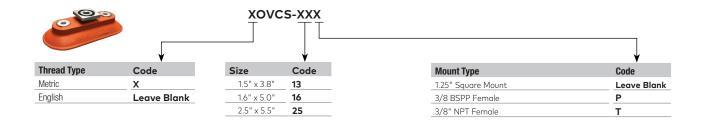


#### **Material characteristics ratings**

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Urethane	-20 ~ +110	-10 ~ +80	•	•	0

•: Excellent O: Meets Industry Requirements

#### Order information



#### **Technical parameters**

Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force N (oily surface)	Inner volume (cm³)	Minimum curve radius of work- place (mm)	Recommended hose diameter (mm)	Weight (g)
OVCS13	44	69	49	15	72	8	41
OVCS16	53	78	53	26	80	8	36
OVCS25	71	113	85	35	95	8	118

Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

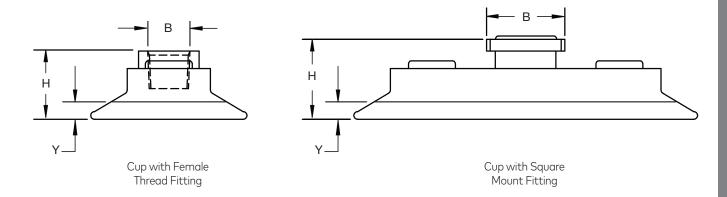
Dimensions in inches (mm) are for reference only

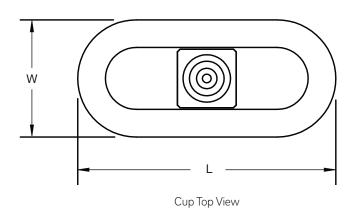


#### **URETHANE SERIES**



#### Dimensions (mm)





#### **Technical parameters**

Norgren Part Number	Durometer Shore A	W Cup Width (mm)	L Cup Length (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
XOVCS-13P					25±1	3/8 BSPP Female
OVCS-13	35	38	97	4.5	25±1	Square Mount
OVCS-13T					31±1	3/8 NPT Female
XOVCS-16P					27±1	3/8 BSPP Female
OVCS-16	35	41	127	6.7	27±1	Square Mount
OVCS-16T					32±1	3/8 NPT Female
XOVCS-25P					33±1	3/8 BSPP Female
OVCS-25	35	64	140	7.0	33±1	Square Mount
OVCS-25T					35±1	3/8 NPT Female

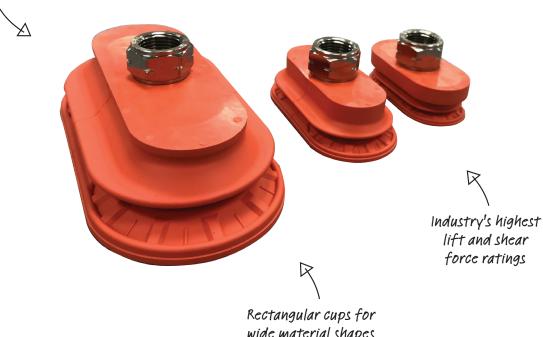
Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece.

<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts



# Oval Bellow

#### Ideal for uneven surfaces



wide material shapes

#### **Oval Bellow**







#### Nitrile Oval Bellow (NOB)

- » Large stroke and great flexibility, easy to fit close to workpiece with various shapes
- » Large inner support structure to protect the sheet metal from deformation and damage during handling process
- » Tread pattern efficiently increases the friction force between cups and workpiece in order to prevent the oily metal sheets from slipping during the handling process
- » Available in 60 durometer material
- » Ideal for sheet metal with different thickness and shapes
- » Oval 1.5 Bellows cups are ideal for workpieces with uneven rectangle shapes

#### **Application**

- » Ideal for sheet metal handling including oily stamping applications
- » Ideal for parts with uneven surface
- » Applicable for glass, plywood and other stamping materials











Slip





Curved Surface

Resistance

Long

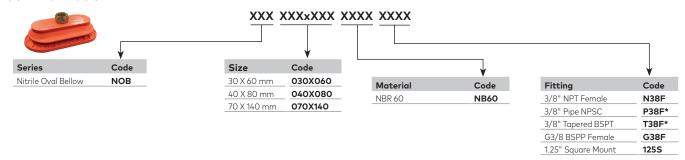
Oilv Surface

#### Material characteristics ratings

Material	Short time contact temperature (°C) >30s	Long time contact temperature (°C) >30s	Wear resistance	Oil resistance	Weather and ozone
Nitrile	-20 ~ +110	-10 ~ +80	•	•	0

•: Excellent O: Meets Industry Requirements

#### Order information



#### **Technical parameters**

Model	Vertical pull-out force (N)	Lateral pull-out force (N)	Lateral pull-out force N (oily surface)	Inner volume (cm³)	Minimum curve radius of work- place (mm)	Recommended hose diameter (mm)	Weight (g)
NOB30X60	53	60	50	8.7	25	6	31
NOB40X80	110	118	101	20	32	8	40
NOB70X140	275	295	267	100	70	8	140

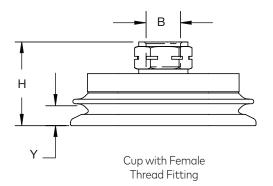
Note: Vacuum level is -60kPa. The above pull-out force are specified without any safety factor. The value will changes according to different surface conditions of workpiece. For weights of cups with 1.25" Square Mount, add 10g.

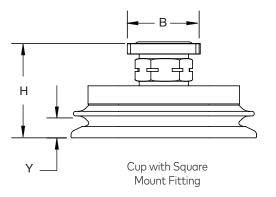
<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts

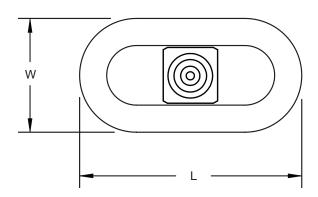




#### Dimensions (mm)







Cup Top View

#### **Technical parameters**

Norgren Part Number	Durometer Shore A	W Cup Width (mm)	L Cup Length (mm)	Y Stroke (mm)	H Overall Cup Height (mm)	B Fitting Type
NOB030X060NB60G38F					34±1	3/8 BSPP Female
NOB030X060NB60N38F	60	32	62	6.0	34±1	3/8 NPT Female
NOB030X060NB60125S	_				38.7`1	Square Mount
NOB040X080NB60G38F					37`1	3/8 BSPP Female
NOB040X080NB60N38F	60	42	82	8.8	37`1	3/8 NPT Female
NOB040X080NB60125S	-				41.7±1	Square Mount
NOB070X140NB60G38F					47.5±1.5	3/8 BSPP Female
NOB070X140NB60N38F	60	72	143	17	47.5±1.5	3/8 NPT Female
NOB070X140NB60125S	-				52.2±1.5	Square Mount

<sup>\*</sup> Please contact factory at NASInsideSales@imi-precision.com or 1-800-272-4511 for lead times on non-standard parts



# **NOTES**



#### Warning

These products are intended for use in industrial systems only. Do not use these products where pressures and temperatures can exceed those listed under Specifications.

Before using these products with fluids other than those specified, for nonindustrial applications, life-support systems, or other applications not within published specifications, consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure modes.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided. System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products, or posted on the Norgren website under "Downloads." System designers should also provide for all OSHA requirements including Title 29 CFR 1910.147 Lockout/Tagout.

It should be recognized that warnings are valid for any product, regardless of manufacturer, and are not restricted to products manufactured by Norgren. Norgren's reputation for product quality and performance is well established. We feel we have the additional obligation to provide information or warnings to customers to assist them in applying our products in a reasonable and safe manner.

Proposition 65: These products may contain chemicals known to the state of California to cause cancer, or birth defects, or other reproductive harm.

#### Warranty

Items sold by Norgren are warranted to be free from defects in materials and workmanship for a period of two years\* from the date of invoice, provided said items are used according to Norgren's recommended usages. NORGREN'S LIABILITY IS LIMITED TO THE REPAIR OF, REFUND OF PURCHASE PRICE PAID FOR, OR REPLACEMENT IN KIND OF, AT NORGREN'S SOLE OPTION, ANY ITEMS PROVED DEFECTIVE, PROVIDED THE ALLEGEDLY DEFECTIVE ITEMS ARE RETURNED TO NORGREN PREPAID. THE WARRANTIES EXPRESSED ABOVE ARE IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES. THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, EXCEPT AS STATED HERFIN

THERE ARE NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE SPECIFICALLY DISCLAIMED. NORGREN'S LIABILITY FOR BREACH OF WARRANTY AS HEREIN STATED IS THE EXCLUSIVE REMEDY, AND IN NO EVENT SHALL NORGREN BE LIABLE OR RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, EVEN IF THE POSSIBILITY OF SUCH INCIDENTAL OR CONSEQUENTIAL DAMAGES HAS BEEN MADE KNOWN TO NORGREN.

Norgren reserves the right to discontinue manufacture of any product or change product materials, design, or specifications.



1

**ROUND FLAT** 





2

ROUND BELLOW





3

**OVAL FLAT** 





4

**OVAL BELLOW** 





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Incorporating











